

GENERAL DATA

No.  
65-7

SEPT. 1965

TO: ALL ROOTES GROUP DEALERS

MODEL: SUNBEAM IMP:

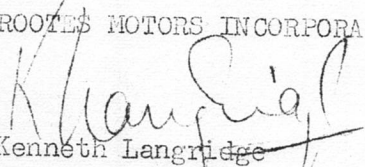
SUBJECT: TRANSAXLE DIFFERENTIAL SHAFT LOCKNUTS.

The specified torque loading of the differential shaft locknuts (Part No. 7104125) has recently been increased from 105 lbs. ft. (14.5 Kg.m.) to 130 lbs. ft. (18.0 Kg.m.)

After tightening these locknuts, it is essential that each differential shaft is turned by hand to ensure freedom of movement. If the shaft cannot be rotated, the drive flange spider, Part No. 7104122, should be replaced. Correctly peen the locknuts after tightening.

Would you please ensure that the Data Section of your Workshop Manual and Service Bulletin 64-5 are amended to the revised torque loading figure and ensure that this information is brought to the immediate attention of all Staff and Workshop personnel.

ROOTES MOTORS INCORPORATED

  
Kenneth Langridge  
General Service Manager

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