

PARTS  
**ROOTES**  
SERVICE

# SERVICE BULLETIN

GENERAL DATA

No.  
65-6

SEPT. 1965

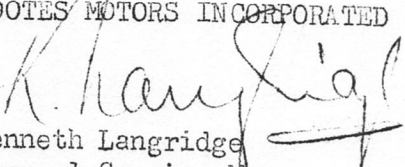
TO: ALL ROOTES GROUP DEALERS  
MODEL: SUNBEAM IMP  
SUBJECT: REVISED TORQUE LOADING OF STEERING UNIT/TRACK  
ROD ATTACHMENT BOLT.

The torque loading of the bolts securing both track rods to the rack and pinion steering unit, originally shown as 53 lbs. ft. (7.3 Kg.m.) should be amended immediately to read 37 lbs. ft. (5.1 Kg.m.)

Will you please ensure that your Workshop Manual Data Section and Service Bulletin 64-5 are amended accordingly.

This information should be brought to the immediate attention of all Staff and Workshop personnel.

ROOTES MOTORS INCORPORATED

  
Kenneth Langridge  
General Service Manager

KL/of