

GENERAL DATA

No. 65-9

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NOVEMBER, 1965

TO: ALL ROOTES DEALERS
MODEL: IMP MARK II
SUBJECT: SERVICE INFORMATION

The purpose of this Service Bulletin is to acquaint dealers with the features of the Mark II versions of the Imp models. Re-issue pages covering these changes will shortly be distributed for insertion in the Imp Workshop Manual (Publication W.S.M. 141).

There are two versions of the Imp in the Mark II series, De Luxe and Super.

CHASSIS NUMBER IDENTIFICATION

The commencing chassis numbers for the Mark II models are as follows:-

Imp De Luxe	B.412000001
Imp Super	B.442000001

A further bulletin explaining the new chassis numbering system will follow shortly.

ENGINE

The 875 c.c. engine continues but a modified cylinder head having larger inlet and exhaust valves is fitted to give increased efficiency.

The Solex 30 P.I.H.-5 carburetor continues but the choke diameter is increased from 20 to 22 mm.

A new distributor is fitted.

STEERING

Four steering lubrication points for the swivel pins are introduced on these models; the grease nipples are located at the top and bottom swivel pin bushes pointing rearwards. These points should be lubricated every 5,000 miles (8000 km.).

PAGE II OF II
NOVEMBER, 1965ELECTRICAL

All models are fitted with NEGATIVE EARTH system. Attention is drawn to Service Bulletin No. N.1 which gives comprehensive details of this change.

BODY

Detail improvements have been made to the body interior of these models.

SUNBEAM IMP

As protection to the underside of the body and to assist in reducing the noise level, the understructure of the Super Imp model is treated with underbody coating.

SERVICING

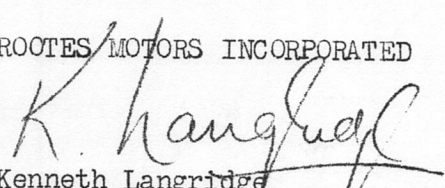
After the first 500 miles (800 km.) free service; the service periods of this model remain unchanged at every 5,000 miles (8,000 km.).

PAINT COLORS

The codes of the new paint colors introduced on the Mark II models are as follows:-

<u>Imp Mark II</u>	<u>Code</u>	<u>Color</u>
	108	Polar White
	109	Orchid Green
	110	Capri Blue

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