

October 19, 1961.

TO ALL ROOTES GROUP DEALERS

REUTTER AND BENCH FRONT SEAT FIXINGS

Where complaints are received of Reutter seats becoming loose, this may be due to the collapse of the aluminum quadrant cover (1) of the mechanism (2).

To overcome this condition, the fixing holes (in the cover) must be enlarged to give clearance over the bolt bosses (3), and the trim in the same area should also be cut away to give the necessary clearance around the bosses.

Procedure for Rectification.

Remove the cushion.

Remove the three setscrews from the seat squab.

Remove the two bolts, nuts and washers (4,5 and 6) from the seat frame (7)

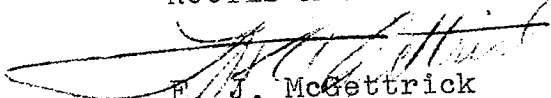
After the removal of the Reutter mechanism (2) it will be seen from the illustration how the cover plate (1) must be cut, as indicated by dotted lines.

When assembling the Reutter mechanism to the frame, lock washers (8) (Part No. 9664283) must be fitted under the bolt heads to stop the bolts from working loose in service. The original spring washers should be discarded.

BENCH SEATS ONLY.

Where seat slide fixings come loose in service, the slide retaining bolts to floor should be removed, the spring washers discarded and replaced by lockwashers, Part No. 9664163 and the bolts replaced.

ROOTES MOTORS INCORPORATED


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FJMcG:SO
encl.

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