



SERVICE BULLETIN

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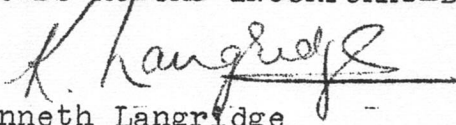
SUBJECT - PREPARATION FOR DELIVERY

The undermentioned inspections should be added to those noted on P.D.I. EC, the form used for Preparation of the Sunbeam Alpine prior to retail delivery.

- (1) Ignore "adjust tappets" and read check hydraulic lifter adjustment. Adjust 1-1/2 turns as per shop manual.
- (2) Check and adjust fan belt tension.
- (3) Check distributor point dwell (26° - $28-1/2^{\circ}$)
- (4) Check initial spark advance @ 500 r.p.m., with vacuum disconnected (6° B.T.D.C.)
- (5) Check and adjust carburetor idle mixture and speed.
- (6) Check and adjust fast idle speed (1300 r.p.m.).
- (7) Check placement of carburetor accelerator pump lever. Place in appropriate hole for weather.

Will all addressees please bring this to the attention of Service personnel.

ROOTES MOTORS INCORPORATED


Kenneth Langridge
General Service Manager

KL/jd