

January 5, 1962

TO ALL ROOTES GROUP DEALERS

FRONT BRAKE DUST SEAL AND RETAINER ASSEMBLY

SUNBEAM RAPIER SERIES III & IIIA

A new type of dust seal and retainer assembly has been introduced on the front brake caliper of the Sunbeam Rapier Series IIIA to give improved sealing. The part numbers of the dust seal and retainer assembly and the chassis number introduction points are given below and it is recommended that the new parts are fitted whenever you are dealing with cases of piston sticking or seizure.

	<u>Part No.</u>	<u>Chassis No.</u>	<u>Introduction Point.</u>
Old type Assembly	5037933		B.3000001
New type Assembly	5039706		B.3055735

The latest type of seal may be identified by the fact that its section is 'U' shaped as opposed to the rectangular section of the earlier type seal.

Although the earlier and later types of dust seal and retainer assemblies are interchangeable, the fitting sequence is different in that on the earlier type of seal, the flange of the retainer butts against the outer face of the seal when fitted, whilst on the later type, the seal is carried within the retainer, (see illustration overleaf).

When pressing home the retainer for the early type of seal special tool number RG.331 complete with adaptor was used. With the later type of seal and retainer, the adaptor should NOT be used.

ROOTES MOTORS INCORPORATED

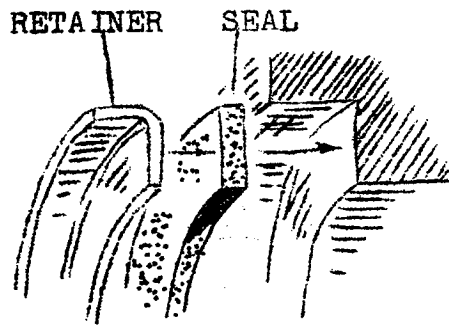
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 Kenneth Langridge
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