

ENGINE

No. B-4

TO: ALL WAREHOUSES June, 1964

MODEL: SUNBEAM IMP

SUBJECT: ENGINE SEIZURE (PISTON)

We have, over the past few days, received reports from dealers that cars have been received from the warehouse with partial seizure of two and three pistons.

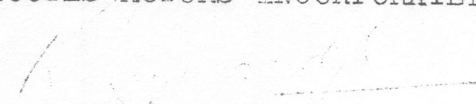
Examination of the engines on these cars have shown scoring of cylinder bores and pistons. This has been due to driving the car without or low on water and at too higher revs after removal from dockside.

Will all addressees please take note that on no account will cars be moved from dockside without water levels being checked and topped up. After filling up with water, the engine should be idled for a period to ensure bleeding through the thermostat and re-topped.

Will all warehouses also ensure that driver personellare familiar with these instructions and drive the cars within the normal limits.

The attached form should be signed and returned to the Wholesale Service immediately.

ROOTES MOTORS INCORPORATED

  
Kenneth Langridge  
General Service Manager

KL/jd  
Enc.