

ENGINE

No. B-3

May 1964

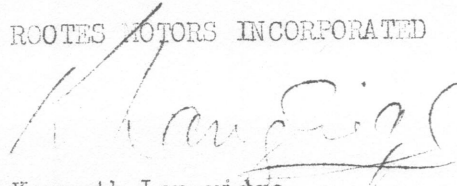
TO: ALL ROOTES GROUP DEALERS
MODEL: SUNBEAM ALPINE IV. L.H.D. ONLY
SUBJECT: REAR MANIFOLD STUD FOULING STEERING UNIT

On a few cars produced recently the clearance between the rear manifold stud and the steering box on left hand drive Sunbeam Alpine Series IV vehicles has been less than that specified.

There should be $3/8$ " (9.5mm) between the end of the stud and the steering box and if the clearance is less than this it is possible for a foul to occur due to engine movement.

Should you encounter this trouble we recommend that you shorten the manifold stud but if this fails to give sufficient clearance then it will be necessary to slacken off the engine and gearbox mountings and to resettle the engine to give a greater clearance.

ROOTES MOTORS INCORPORATED


Kenneth Langridge
General Service Manager

KL/jlk