SERVICE BULLETIN

COOLING

No. 259A

October 4, 1961

TO ALL ROOTES GROUP VEHICLE WAREHOUSERS

U.S. CAR SHIPMENTS

ANTI-FREEZE PROTECTION

As is normal at this time of year decisive steps must be taken to ensure that adequate anti-freeze protection is taken in respect of all vehicles in warehouse storage.

As was the practice in the past years, it is your responsibility to see that the necessary protection to the cooling system is taken effective immediately.

For your information, the following are the capacities of the cooling systems of the several models:

<u>Model</u>	Qts.
Commer	1,
Hillman Husky	7
Hillman Special	1
Hillman Deluxe	<u>li</u>
Singer Gazelle	li
Sunbeam Rapier	Ī
Sunbeam Alpine	$\vec{\mathbf{L}}$
Humber Super Snipe	$\vec{7}$

and it is desired that sufficient permanent anti-freeze is added to the cooling systems to secure a protection to Minus 20° F.

Anti-freeze protection becomes effective immediately at the following warehouse locations:

Philadelphia
Norfolk
*Pensacola
Boston
New York
Baltimore
* Jacksonville

* Mobile

* Tampa
Detroit

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Chicago (Kenosha) Charleston Richmond, California Montebello, California Houston, Texas Seattle, Washington Portland, Oregon

* Note: Anti-freeze protection is required in these warehouse locations to provide ample protection for overland shipments to interior dealer locations where ambient temperature is below that of the warehouse location.

Prior to installation of anti-freeze all hoses to be checked for condition, hose clamps checked for tightness, radiator and cylinder block drain cocks fully closed.

To insure full capacity fill of coolant system, the engine must be started and run to reach operating temperature when the thermostat will be fully open and permit capacity fill.

IMPORTANT: -

Under no circumstances should the cooling system be filled above 1-1/2" below the top of the overflow pipe to permit normal expansion of anti-freeze coolant fluid which is required.

Kindly acknowledge your full understanding of and agreement to comply with this directive by signing the attached Acknowledgment Form and return same to this office.

ROOTES MOTORS INCORPORATED

FJMcG:SO encl.

F. J. McGettrick

Manager

Wholesale Parts & Service Depts.

Rootes Motors Incorporated 42-32 21st Street Long Island City 1, New York

Attn: Mr. F. J. McGettrick

Manager

Wholesale Parts & Service

Departments

Dear Sir:

I hereby acknowledge my full understanding of the provisions as set forth in Service Bulletin No. 259A, "U.S. Car Shipments - Anti-Freeze Protection" and further agree to follow the installation instructions contained therein.

	Signed:	Authorized	Warehouse	Official
		Authorized	Warehouse Name	Company
		Address		
Date:				